



PRODUCT DATA SHEET

V-ACE 2650 887 Series is a HAPs compliant 2K solvent borne clearcoat system. This system is to be used in conjunction to the V-ACE 2000 887 Series Basecoat. This clearcoat system is available in a wide range of gloss levels and meets OEM Standards.

SURFACE PREPARATION

- To achieve the best physical properties the substrate should be free of mold release agents, dirt or any other contamination.
- Clean the substrate with alcohol wipe or power wash substrate prior to application.
- Sherwin-Williams® Basecoat per Product Data Sheet instructions.

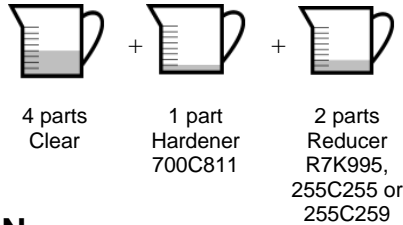
SUITABLE SUBSTRATES

- Adheres directly to Sherwin-Williams® 887 Series Basecoats.

Note: Specific substrates require appropriate verification testing. Contact your Sherwin-Williams Representative for details.

MIXING

By Volume



APPLICATION

- Conventional spray equipment and/or HVLP.
 - Equipment set up recommendations are specific to customer application. Contact your Sherwin-Williams Representative for proper recommendations.
- Thoroughly mix contents with a mechanical agitator before using.
- Apply 1 to 2 coats.
- Apply basecoat per Product Data Sheet prior to clearcoat application.

DRYING SCHEDULE

- 10 minute flash prior to bake.
- 30 minutes bake at 180°F.

STORAGE

- Store material indoors away from heat and sunlight.
- Recommended storage temperature between 40°F and 90°F.
- Shelf Life (unopened) – 24 months.

TECHNICAL DATA

	As Packaged	As Applied based on 10 parts 255C255
All Volatiles	3.70 -390 lbs/gal & 440 – 470 gm/L	4.75 – 5.00 lbs/gal & 570 – 600 gm/L
Non Exempt	5.00 – 4.90 lbs/gal & 570 – 600 gm/L	5.00 – 4.90 lbs/gal & 570 – 600 gm/L
Weight Per Gallons (+/-0.3 lbs/gal)	7.50 – 8.50	7.50 – 8.50
% Weight Solids (+/- 3.0)	50% - 55%	35% - 45%
% Volume Solids (+/- 3.0)	40% - 45%	30% - 35%

Viscosity @ 77° F	45 – 65 KU
Dry Film Thickness	1.0 -1.4 mils
Pot Life @ 77° F	30 minutes
Theoretical Coverage (sq ft/gal/mil)	490 -510
T1C4002	Full Gloss: 85 +
T1C4008	Semi Gloss: 32 – 37
T1C4003	Flat: 3 – 7

NOTE: See COA for specific color information

To learn more about Sherwin-Williams® Automotive Refinish Products, visit our Web site at www.sherwin-automotive.com
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