



CUSTOM PAINTS AND FINISHES

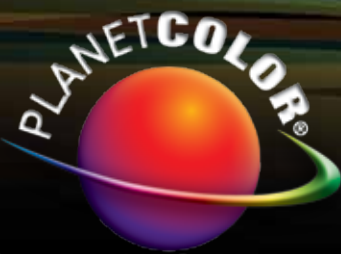
WHERE ART AND SCIENCE COLLIDE



NATIONAL RULE



SHERWIN-WILLIAMS.
Automotive Finishes



CUSTOM PAINTS AND FINISHES
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NATIONAL RULE

Taking the guesswork out of custom with **SEVEN STEPS** to a **KILLER PAINT JOB**

step one

prep THE FIRST STEP to any high-quality paint finish is a clean surface.

TECH TIP: Wash surface with good quality car wash soap before using surface cleaner.



ULTRA-CLEAN®
R7K158

A fast-evaporating, mild solvent wash used to remove wax, oil, grease and silicone contaminants from all O.E. finishes.

step two

body repair A QUALITY PAINT JOB begins with great body preparation and attention to detail.

TECH TIP: Before applying body filler, sand area with 80-grit sandpaper. This will give you a properly prepared substrate for body filler to adhere to.

Final sand with 320-grit sand paper to avoid seeing sand scratches in primer step.



3M® SANDPAPER
3M32115/3M32040



QUANTUM 1® 10:1 PREMIUM LIGHTWEIGHT FILLER
FE475/FE495

step three

prime PRIMING IS ESSENTIAL for ensuring the smoothest and most durable foundation for your Planet Color® application.

Mixing Ratio:

$\frac{4}{\text{P30}}$ + $\frac{1}{\text{AS8/US1-4}}$ + $\frac{1}{\text{H38}}$



SPECTRAPRIME® P30 REDUCER AS8/US1-US4
SPECTRAPRIME® HARDENER H38

step four

primer sealer A HIGH QUALITY PRIMER SEALER IS ESSENTIAL to ensure good color hold out.

Mixing:

First, create SpectraSeal® by mixing:

$\frac{2}{\text{P30}}$ + $\frac{1}{\text{S41}}$

Mixing:

Then, mix:

$\frac{4}{\text{SpectraSeal®}}$ + $\frac{2}{\text{US1-4}}$ + $\frac{1}{\text{H38}}$



SPECTRAPRIME® P30 SPECTRAPRIME® SEALER CONVERTER S41 REDUCER US1-US4
SPECTRAPRIME® HARDENER H38

step five

color 300+ FORMULATED COLORS; unlimited color palette; utilizes the latest in effect additives; based off our premium VR mixing system; mix only what you need; save your custom color in FormulaExpress® Formula Retrieval System.

SEE PLANET COLOR® COLOR SELECTOR (AS2615) FOR OVER 300 COLORS CREATED FOR YOU

step six

clear coat THE SHERWIN-WILLIAMS® AUTOMOTIVE CLEAR COATS offer a tough, clear finish formulated with high UV protection, as well as resist chips and scratches.

ELEGANCE® CLEARCOAT
1100755

Mixing Ratio:

$\frac{2}{1100755}$ + $\frac{1}{\text{US4-6}}$ + $\frac{1}{\text{UH80}}$



ELEGANCE® CLEARCOAT 1100755 REDUCERS US4-6 HARDENER UH80

step seven

polish TO REMOVE ANY UNDESIRED TEXTURE OR MINOR PAINT DEFECTS, sand by hand using 2000-grit wet sand paper. Then utilize Farécla® finishing products for high-gloss, swirl-free results.



3M® WETORDRY® ABRASIVES
2000-GRIT – 3M32044



FARÉCLA®
ADVANCED G3 LIQUID COMPOUND FZ01009
G10 SWIRL REMOVER FZ05009
ADVANCED G MOP FAST CUT FOAM FZ31012
ADVANCED G MOP POLISHING FOAM FZ32022



1-800-SWULTRA
www.planetcolor.com

COLORS:
